



Model XT/G-6AL 6 Ft. Extra Heavy Duty Portable Rectangular Table with Hot Dip Galvanized Frame and Extruded Aluminum Planks

- **Constructed specifically for heavy use areas**
- **Nontip, nontrip, walk-through design**
- **All welded end frames are fabricated from 2-3/8" diameter steel pipe**
- **Die-formed center channel and diagonal braces align and strengthen entire table**
- **Frames are hot dip galvanized after fabrication for superior corrosion resistance**
- **Seats and Top are Aluminum with a clear anodized maintenance free finish**
- **Fast, easy assembly with aluminum brackets and 3/8" dia. galvanized carriage bolts**
- **Limited lifetime warranty on frames**

AVAILABLE OPTIONS

- **6' or 8' length**
- **Powder Coat Finish in choice of colors or Black Enamel Painted steel frame components**

6 and 8 Ft. lengths

SPECIFICATIONS:

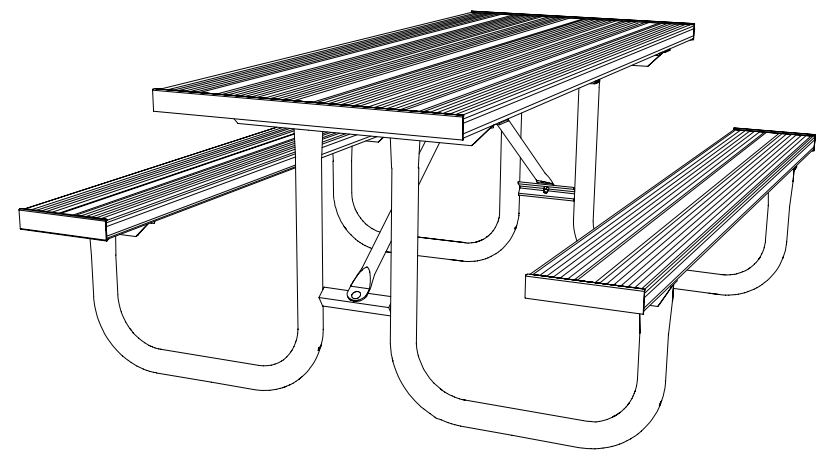
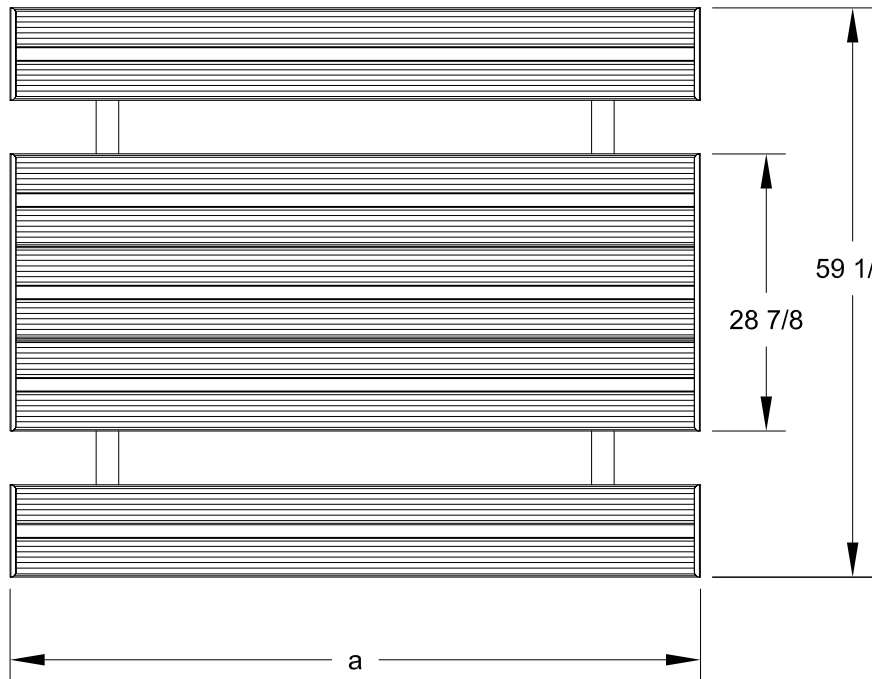
- **XT Series** end frames shall be one-piece welded construction, fabricated from 2.375" O.D. (2-3/8" O.D.) steel pipe to meet 2" nominal steel pipe size specifications with 2" x 2" x 3/16" A-36 structural grade steel angle for attaching the seats and tops.
- Table frame design shall incorporate nontip, nontrip, walk-through design features. Bends shall be tightly formed to prevent tipping when weight is on one side.
- Nominal table height shall be 30". Nominal seat height shall be 18". Length shall be per model number, e.g. XT/G-8AL for 8 ft.
- Frames shall be supported by diagonal braces of 1-5/16" O.D. steel pipe that shall connect to a die-formed steel channel designed to align and provide attachment to the table top.
- All 3/8" dia. galvanized carriage bolts and nuts shall be provided to fasten frames and center channel to aluminum.
- Aluminum shall be extruded 6063-T6 aluminum alloy in planks with dimensions equivalent to that of 2" x 10" nominal sized lumber. The plank design shall be 1-3/4" x 9-5/8" with four structural reinforcement ribs for greater rigidity. Aluminum planks shall be provided with a clear anodized finish as per anodizing specification 204 R1.
- Channel end caps shall be of extruded 6063-T6 aluminum alloy provided with a clear anodized finish as per anodizing specification 204 R1. End caps shall be press fitted over ends of aluminum planks and shall be mechanically fastened in place at the factory.
- Aluminum planks shall be provided with precision fitted aluminum brackets and galvanized carriage bolts to fasten planks to table frames.
- **Standard:** Frames, diagonal braces, and center channel shall be hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no.).
- **Optional:** Color choices of powder coated steel frame components. For optional colors choices see Specification Bulletin # SPC-CO-001.
- **Optional:** Frames, diagonal braces and center channel shall be finished in black enamel. To specify, change "/G" to "/B" in model no., e.g. XT/B-6AL.

R.J. THOMAS MFG. CO., INC.

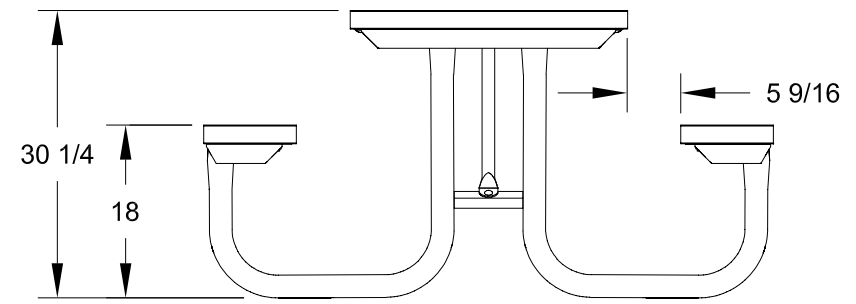
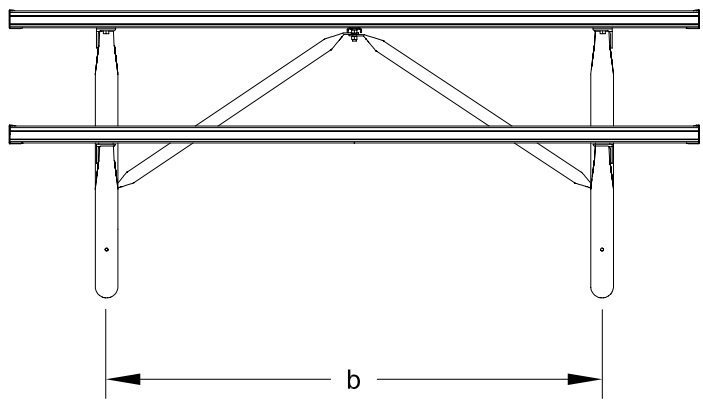
P.O. Box 946 • Cherokee, IA 51012-0946 • PH: 712-225-5115 • 800-762-5002 • FAX: 712-225-5796

E-mail: pilotrock@rjthomas.com • Web Site: <http://www.pilotrock.com>

© 2003 R. J. Thomas Mfg. Co., Inc. PILOT ROCK® Park Equipment is a registered trademark of R. J. Thomas Mfg. Co., Inc.



MODEL NUMBER	DIMENSION	
	a	b
XT/G-6	72	51 3/4
XT/G-8	96	70



ALL DIMENSIONS IN INCHES

R. J. THOMAS MFG. Co., INC. P.O. Box 946 • Cherokee, IA 51012	DRAWN BY WWM	TITLE XT SERIES 6 AND 8 FOOT PORTABLE RECTANGULAR TABLES WITH ALUMINUM PLANK TOPS AND SEATS	DATE 8-16-02
			DWG. NO. AI-1474