



*Model XT/CW-6DI 6 Ft. Extra Heavy Duty Portable  
Rectangular Table with Brown Powder Coat Frame and  
Ivory Plastisol Coated D-Type Expanded Steel Seats and Top*

- **Frame constructed specifically for heavy use areas**
- **Nontip, nontrip walk-through design**
- **All welded end frames are fabricated from 2-3/8" diameter steel pipe**
- **Diagonal braces align and strengthen entire table**
- **Frames are hot dip galvanized after fabrication for superior corrosion resistance**
- **Plastisol Coating heat fused to Expanded Steel Seats and Top**
- **Vinyl Plastisol formulated with U.V. stabilizers for ultraviolet protection**
- **Fast, easy assembly using 3/8" dia. galvanized bolts**
- **Limited lifetime warranty on frames**

#### AVAILABLE OPTIONS

- **6' or 8' length**
- **Black, Green, or Brown Powder Coated or Black Enamel Painted steel frame components**
- **Plastisol Coated Expanded Steel available in choice of 5 colors**

#### SPECIFICATIONS:

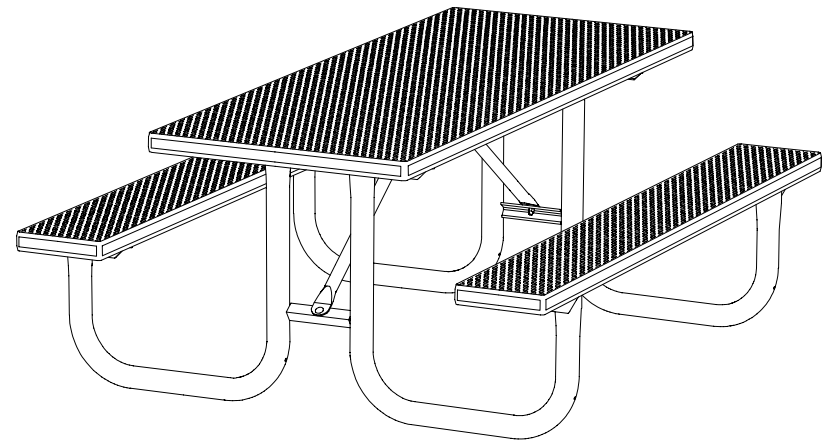
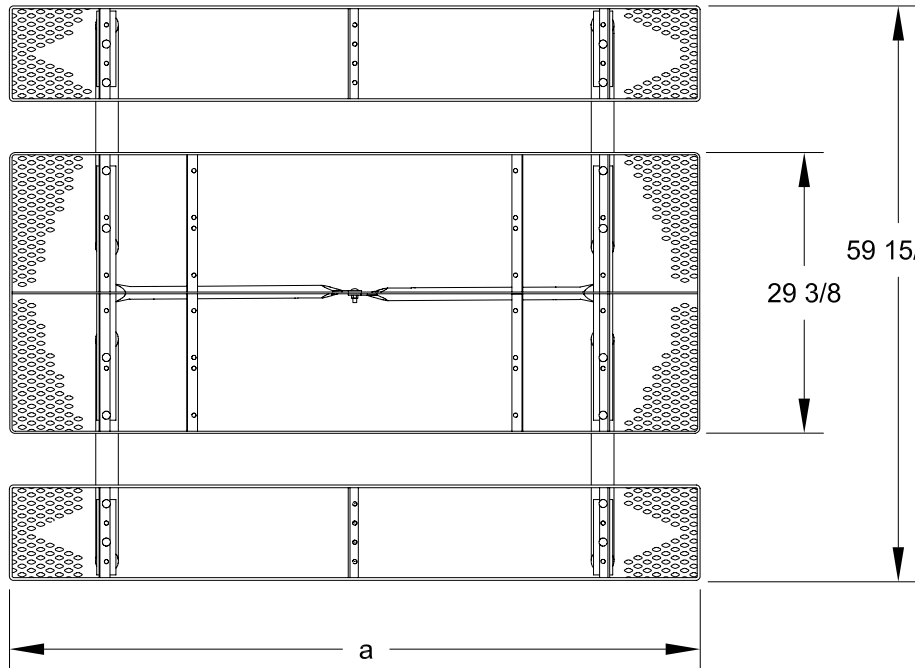
- **XT Series** end frames shall be one-piece welded construction, fabricated from 2.375" O.D. (2-3/8" O.D.) steel pipe to meet 2" nominal steel pipe size specifications with 2" x 2" x 3/16" A-36 structural grade steel angle for attaching the seats and tops.
- Table frame design shall incorporate nontip, nontrip, walk-through design features. Bends shall be tightly formed to prevent tipping when weight is on one side.
- **Model XT/G-6DW** shall be a nominal 6 ft. long.
- **Model XT/G-8DW** shall be a nominal 8 ft. long.
- Nominal table height shall be 30". Frame design shall provide a nominal 28" of clearance from ground level to the underside of table. Nominal seat height shall be 18".
- Frames shall be supported by diagonal braces of 1-5/16" O.D. x 14 ga. wall steel pipe that shall connect to the underside of the table top.
- All 3/8" carriage bolts shall be provided to fasten tops and seats to the frames.
- **D-Type** table top and seats shall each be a one-piece welded construction, fabricated from a 3/4-#9 expanded steel surface with 2" roll-formed vertical edges on all sides (7 ga. on seats, 14 ga. on tops) and reinforced by a strap and die-formed angle substructure.
- **Standard:** All steel surfaces of the top and seats shall be covered with a coating of Brown vinyl Plastisol (indicated by "DW in model no.) formulated with high impact additives, UV inhibitors, and an anti-microbial to resist mold and mildew. Plastisol coating shall be permanently heat-fused to the steel to an average thickness of 125 mils (1/8") for an overall average thickness, including top and bottom coatings, of 250 mils (1/4").
- **Standard:** Frames and diagonal braces shall be hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no.).
- **Optional:** Frames and diagonal braces shall be finished in black enamel. To specify, change "/G" to "/B" in model no., e.g. XT/B-6DW.
- **Optional:** Frames and diagonal braces shall be finished in a choice of Green, Black, or Brown powder coat. Indicate color choice by changing "/G" in model no. to "/CN" for Green, "/CB" for Black, or "/CW" for Brown, e.g. XT/CW-6DW.
- **Optional:** Vinyl Plastisol coating shall be available in a choice of 4 optional colors. Indicate choice of color by changing "DW" in model no. to; "DR" for Red, "DU" for Blue, "DN" for Green, and "DI" for Ivory.

**R.J. THOMAS MFG. CO., INC.**

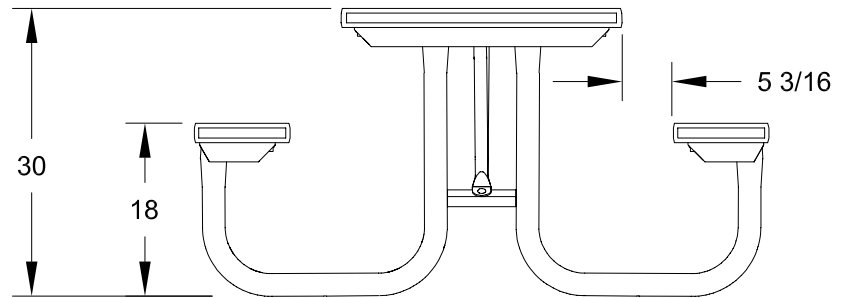
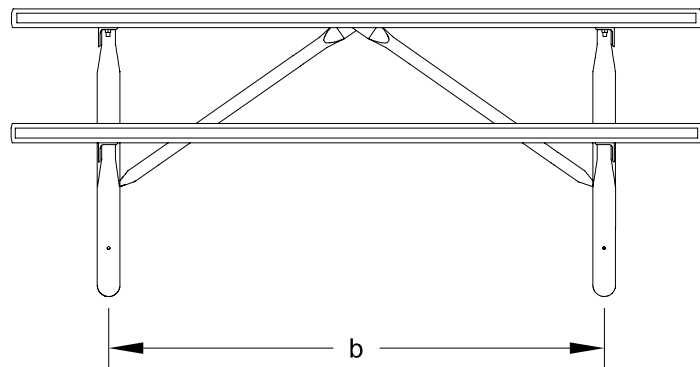
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MODEL NUMBER	DIMENSION	
	a	b
XT-6	72	51-3/4
XT-8	96	70



ALL DIMENSIONS IN INCHES

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DRAWN BY  
**WWM**

TITLE **XT SERIES 6 AND 8 FOOT PORTABLE RECTANGULAR TABLE  
WITH D-TYPE PLASTISOL COATED EXPANDED STEEL TOP AND SEATS**

DATE 04-05-06

DWG. NO. **AI-1675**