



**Model SWRB/G-6TP** 6 Ft. Embedded Mount Bench  
with Hot Dip Galvanized Frames  
and Pressure Treated Southern Yellow Pine 3" x 4" timbers.

- **Sturdy, formed and welded steel construction**
- **Contour design with Bull-nosed top and front timbers**
- **Pressure Treated Lumber resists decay**
- **Precision drilled 3" x 4" Timbers**
- **Fast, easy assembly using 3/8" dia. galvanized carriage bolts**
- **Quality construction throughout**

### **SPECIFICATIONS:**

- **Model WRB** end frames shall be one-piece welded construction with 2-1/2" x 2-1/2" square steel post. Back and seat bracket shall be constructed of 3/8" x 4" A-36 flat steel bar, die-formed for shape and reinforcement, to mount eight 3" x 4" timbers.
- Benches shall be permanently anchored by embedding bench legs in concrete footings.
- **Model SWRB-4TP** shall be a nom. 4 ft. in length.
- **Model SWRB-6TP** shall be a nom. 6 ft. in length.
- **Model SWRB-8TP** shall be a nom. 8 ft. in length.
- **Standard:** Finish shall be hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no.).
- 3/8" galvanized carriage bolts and nuts shall be provided for timber connections.
- **Standard:** Lumber shall be #1 grade Southern Yellow Pine 3" x 4" nominal sized timbers pressure treated (KDAT) to preserve wood against decay (indicated by "TP" in model no.). All lumber shall be surface planed on all four sides; precision drilled for fast, easy assembly; and shall have all exposed edges removed to a 3/8" radius. Top and front timbers shall have a bull-nose radius on outside edges.
- **Optional:** Color choices of powder coated steel frame components. For optional colors choices see Specification Bulletin # SPC-CO-001.
- **Optional:** Frame shall be finished in Black enamel paint. (To specify, change "/G" in model no. to "/B", e.g. SWRB/B-6TP.)
- **Optional:** Construction Heart Redwood timbers are available, (to specify, change "TP" in model no. to "CO", e.g. SWRB/B-6CO). Other lumber species are available when in stock — please inquire.
- **Optional:** In lieu of carriage bolts, zinc plated lag screws shall be provided for timber connections – please specify when ordering.

### **AVAILABLE OPTIONS**

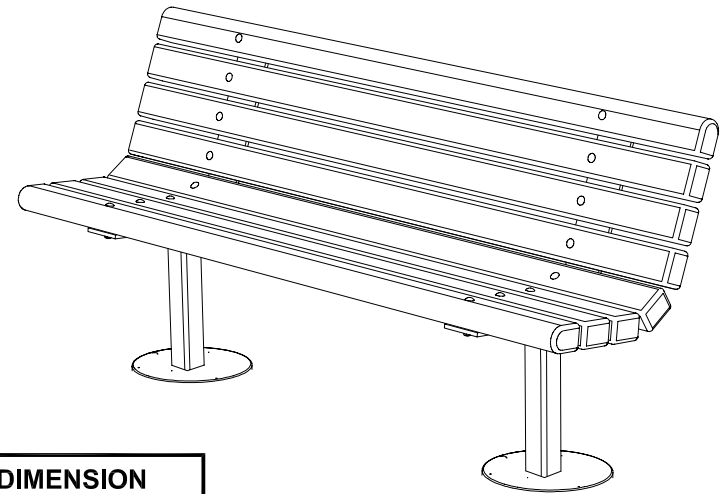
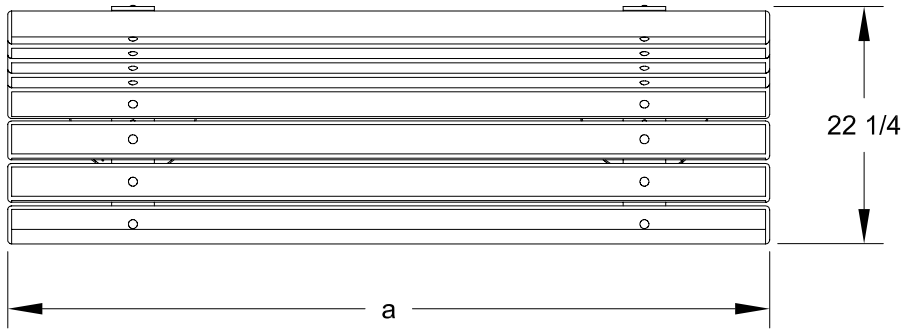
- 4', 6', or 8' models
- Powder Coat Finish in choice of colors or Black Enamel
- Painted steel frame components
- Construction Heart Redwood lumber
- Routed Lettering available (call for details)
- Armrests

**R.J. THOMAS MFG. CO., INC.**

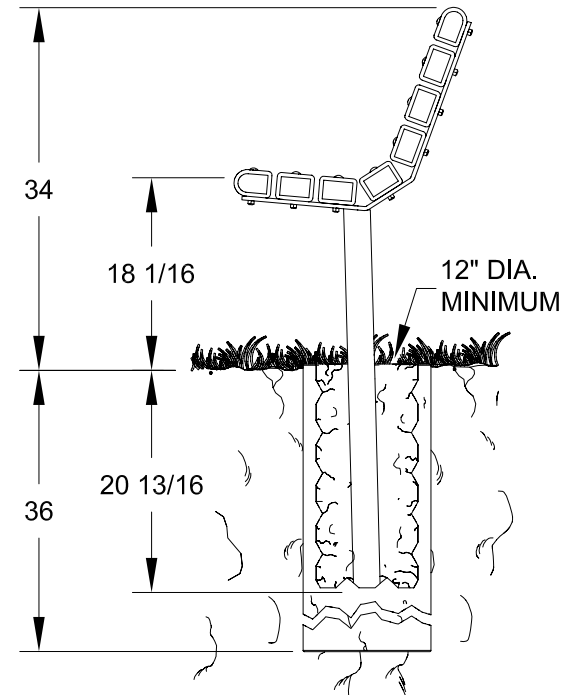
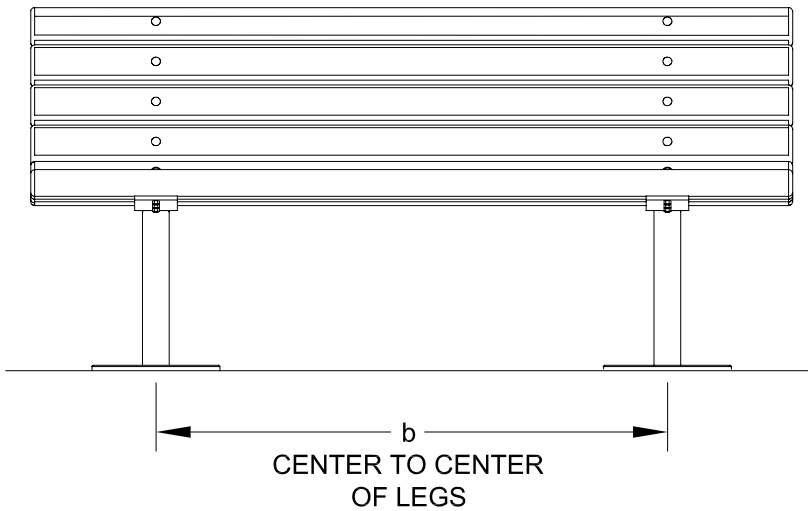
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MODEL NUMBER	DIMENSION	
	a	b
SWRB-4	47-1/2	36
SWRB-6	71-1/2	48
SWRB-8	95-1/2	68



NOTE:  
LOCAL SOIL  
CONDITIONS  
MAY REQUIRE  
A LARGER  
FOOTING  
(CHECK LOCAL  
CODES)

ALL DIMENSIONS IN INCHES

R. J. **THOMAS MFG. Co., Inc.**  
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DRAWN BY  
**WWM**

TITLE MODEL SWRB 4, 6, AND 8 FOOT EMBEDDED MOUNT CONTOUR BENCH WITH 3" X 4"  
LUMBER TIMBERS

DATE 3-17-05

DWG. NO. **AI-1635**