

SQT Series 3 and 4 Foot Portable Square Tables with Aluminum Top and Seats



*Model SQT/G-4AL 5 Plank, 48" Square Top, Portable Square Table
with Hot-Dip Galvanized Frame and Aluminum Planks*

- **Square design optimizes table top usage and creates a more intimate setting**
- **Square table fits into more compact areas**
- **Nontip, nontrip, walk-through design**
- **All welded corner frames are fabricated from 1-1/2" diameter steel pipe**
- **Frames are hot dip galvanized after fabrication for superior corrosion resistance**
- **Cross braces square up the corner frames and strengthen the table**
- **Seats and Top are Aluminum with a clear anodized maintenance-free finish**
- **Quality construction throughout**

AVAILABLE OPTIONS

- 3' or 4' square models
- Powder Coat Finish in choice of colors for steel frame components
- Powder Coat Finish in choice of colors for aluminum top and seats
- Backrest attachments
- Umbrellas

SPECIFICATIONS:

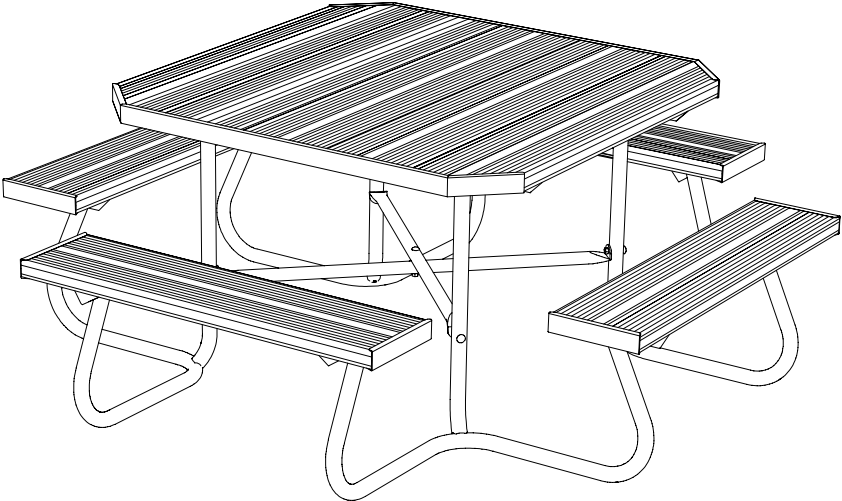
- **Model SQT-3** shall have a nominal 38" square table top utilizing (4) top planks.
- **Model SQT-4** shall have a nominal 48" square table top utilizing (5) top planks.
- Table frame design shall incorporate the nontip, nontrip, walk-through features. Bends shall be tightly formed to prevent tipping when weight is on one side.
- Four SQT Series corner frames shall each be of one-piece welded construction made from 1-1/2" dia. x 1/8" wall structural steel tubing and 1-3/4" x 1-3/4" x 1/8" A-36 structural steel angle.
- Nominal table height shall be 30". Nominal seat height shall be 18".
- Top planks shall be supported and attached to corner frames by two 1-3/4" x 1-3/4" x 1/8" structural steel top angles.
- Corner frames shall be connected by two cross braces constructed of 1-5/16" O.D. steel pipe.
- All galvanized fasteners shall be provided for assembly.
- Aluminum shall be extruded 6063-T6 aluminum alloy in planks with dimensions equivalent to that of 2" x 10" nominal sized lumber. The plank design shall be 1-3/4" x 9-5/8" with four structural reinforcement ribs for greater rigidity. Aluminum planks shall be provided with a clear anodized finish as per anodizing specification 204 R1. Aluminum clips to fasten planks to frames are included.
- Channel end caps shall be of extruded 6063-T6 aluminum alloy provided with a clear anodized finish as per anodizing specification 204 R1. End caps shall be press fitted over ends of aluminum planks and mechanically fastened in place at the factory.
- Table tops are assembled into single units at the factory with one-piece end caps across each end.
- **Standard:** All steel frame components shall be hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no.).
- **Optional:** All steel frame components shall have powder coat finish. For color choices see Specification Bulletin # SPC-CO-001.
- **Optional:** Altop and seat planks and end caps shall have powder coat finish. For color choices see Specification Bulletin # SPC-CO-001.
- **Optional:** Tables shall be provided with backrests. To specify, add "/B" to end of model no., e.g. SQT/G-4AL/B.
- **Optional:** Tables shall be provided with umbrella holes in table tops and cup and collar sets for mounting umbrellas. To specify, add "/U" to the end of the model no., e.g. SQT/G-3AL/U.

RJThomas Mfg. Co., Inc.

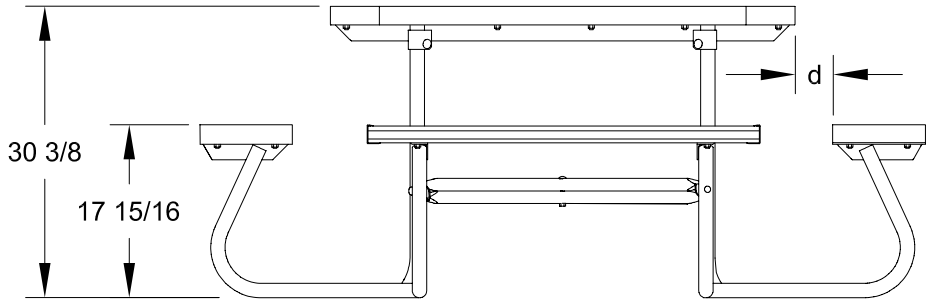
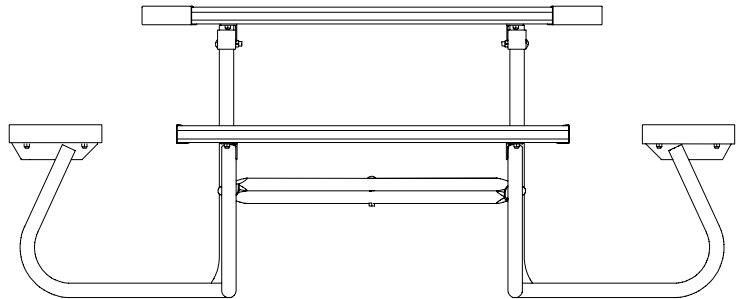
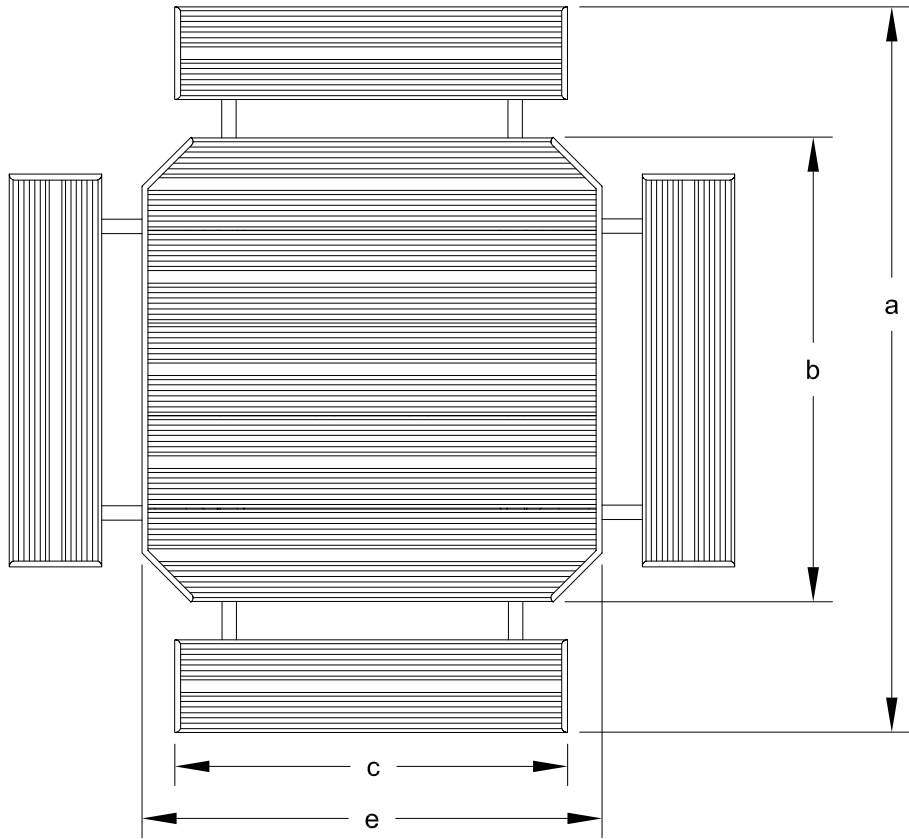
PO Box 946 • Cherokee, IA 51012-0946 • PH: 712-225-5115 • 800-762-5002 • FAX: 712-225-5796
E-mail: pilotrock@rjthomas.com • Web Site: <http://www.pilotrock.com>

© 2008 RJThomas Mfg. Co., Inc. PILOT ROCK® Park Products is a registered trademark of RJThomas Mfg. Co., Inc.

**NOTE: SQT-3 TABLES HAVE (4) TOP PLANKS
SQT-4 TABLES HAVE (5) TOP PLANKS**



MODEL NUMBER	DIMENSION				
	a	b	c	d	e
SQT-3	65 5/16	38 5/8	33 15/16	3 3/4	37 15/16
SQT-4	75 5/16	48 1/4	40 15/16	4	47 15/16



ALL DIMENSIONS IN INCHES

R. J. **THOMAS MFG. Co., Inc.**
P.O. Box 946 • Cherokee, IA 51012

DRAWN BY
WWM

TITLE SQT SERIES 3 AND 4 FOOT PORTABLE SQUARE TABLES WITH ALUMINUM TOP AND SEAT PLANKS

DATE 11-29-05

DWG. NO. **AI-1498**