



*Model XT/G-10DR 10 Ft. Extra Heavy Duty Portable Rectangular  
Table with Hot Dip Galvanized Frames and  
Red Plastisol Coated D-Type Expanded Steel Seats and Top*

- **Constructed specifically for heavy use areas**
- **Nontip, nontrip walk-through design**
- **All welded end frames are fabricated from 2-3/8" diameter steel pipe**
- **Diagonal braces align and strengthen entire table**
- **Frames are hot dip galvanized after fabrication for superior corrosion resistance**
- **Plastisol Coating heat fused to Expanded Steel Seats and Top**
- **Vinyl Plastisol formulated with U.V. stabilizers for ultraviolet protection**
- **Limited lifetime warranty on frames**

#### **AVAILABLE OPTIONS**

- **Powder Coat Finish in choice of colors for steel frame components**
- **Choice of colors of Plastisol Coating**

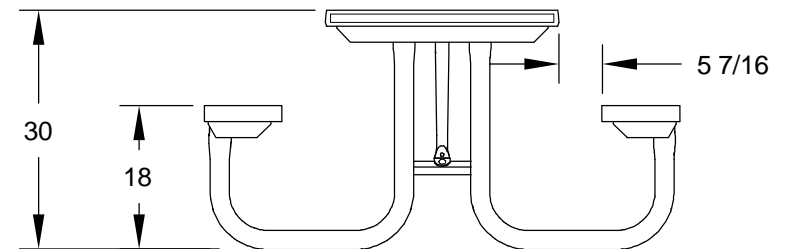
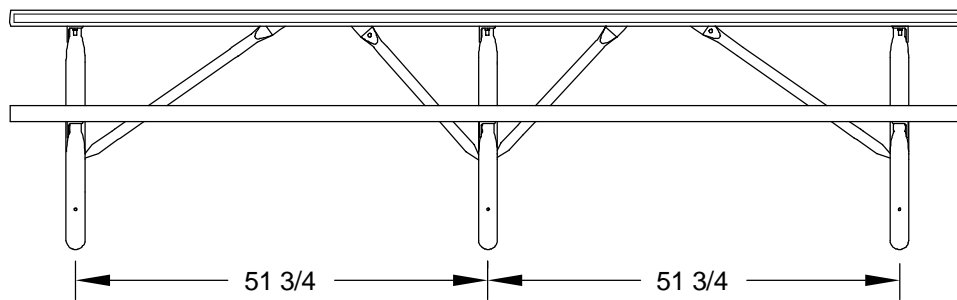
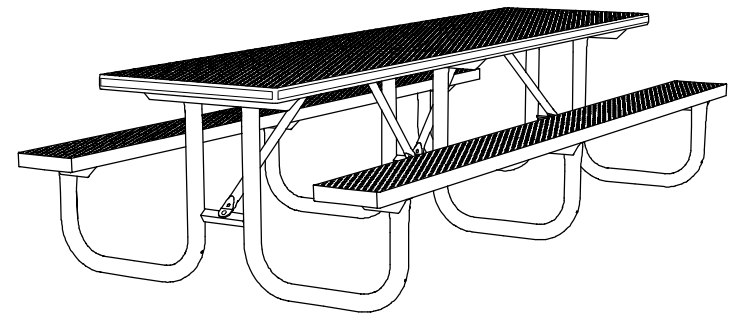
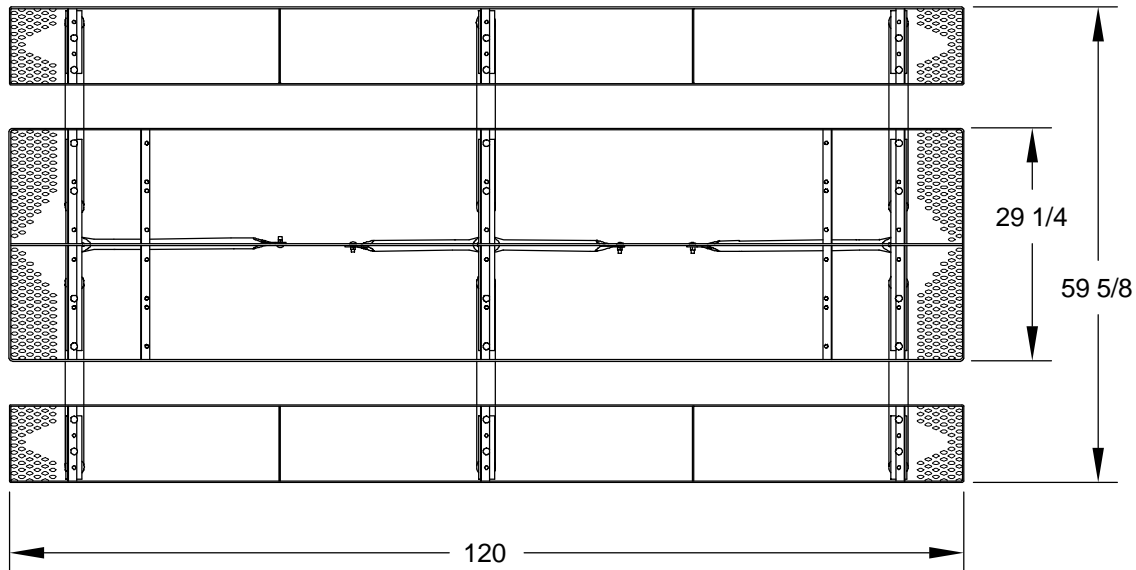
#### **SPECIFICATIONS:**

- **XT Series** end frames shall be one-piece welded construction, fabricated from 2.375" O.D. (2-3/8" O.D.) steel pipe to meet 2" nominal steel pipe size specifications with 2" x 2" x 3/16" A-36 structural grade steel angle for attaching the seats and tops.
- Table frame design shall incorporate nontip, nontrip, walk-through design features. Bends shall be tightly formed to prevent tipping when weight is on one side.
- **Model XT/G-10DW** shall be a nominal 10 ft. long with three frames.
- Nominal table height shall be 30". Nominal seat height shall be 18".
- Frames shall be supported by diagonal braces of 1-5/16" O.D. x 14 ga. wall steel pipe that shall connect to the underside of the table top.
- **Standard:** Frames and diagonal braces shall be hot-dip galvanized after fabrication to ASTM-A123 to maintain an average zinc coating of 2.0 oz. per sq. ft. of surface area (indicated by "/G" in model no.), e.g. XT/G-10DW.
- All fasteners shall be provided for assembly.
- **D-Type** table top and seats shall each be a one-piece welded construction, fabricated from a 3/4-#9 expanded steel surface with 2" roll-formed vertical edges on all sides (7 ga. on seats, 14 ga. on tops) and reinforced by a strap and die-formed angle substructure.
- **Standard:** All steel surfaces of the top and seats shall be covered with a coating of Brown vinyl Plastisol (indicated by "DW in model no., e.g. XT/G-10DW) formulated with high impact additives, UV inhibitors, and an anti-microbial to resist mold and mildew. Plastisol coating shall be permanently heat-fused to the steel to an average thickness of 125 mils (1/8") for an overall average thickness, including top and bottom coatings, of 250 mils (1/4").
- **Optional:** All steel frame components shall have powder coat finish. For color choices see Specification Bulletin #SPC-CO-001.
- **Optional:** Color choices of plastisol coated steel components. For optional colors choices see Specification Bulletin #SPC-CO-001.

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**WWM**

TITLE XT SERIES EXTRA HEAVY DUTY 10 FOOT PORTABLE RECTANGULAR TABLE WITH  
 PLASTISOL COATED D-TYPE EXPANDED STEEL TOP AND SEATS

DATE 5-01-08

DWG. NO. AI-1851